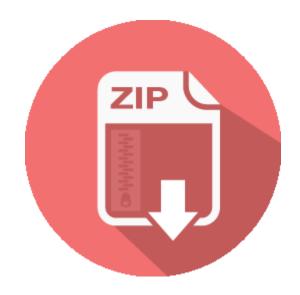
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Six Sigma (6) is a set of techniques and tools for process improvement. It was introduced by engineer Bill Smith while working at Motorola in 1980.

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